



# Educational Solar Tracking System

Belsheim Joshua, Francis Travis, He Jiayang, Moehling  
Anthony, Liu Pengyan, Ziemkowski Micah

April 25, 2014

# Presentation Overview

- Introduction
- Problem formulation
- Engineering Analysis
- Final design
- Prototype fabrication
- Cost analysis
- Conclusion

# Introduction

- Normal high efficiency solar tracking systems are not effective for teaching purposes
- Sponsor
  - Dr. Tom Acker
    - Professor of Mechanical Engineering
    - Director of NAU's Sustainable Energy Solutions Group
- Testing Environment
  - Will be tested using fixed solar panels at NAU.

# Problem Formulation

- Need
  - Current solar tracking systems are intimidating to students.
  - Systems are expensive.
  - Unreliable
  - Hard to maintain
- Goal
  - Design and build a system that enables students to experience the fundamentals of solar tracking systems.

# Objectives/Constraints

## Constraints

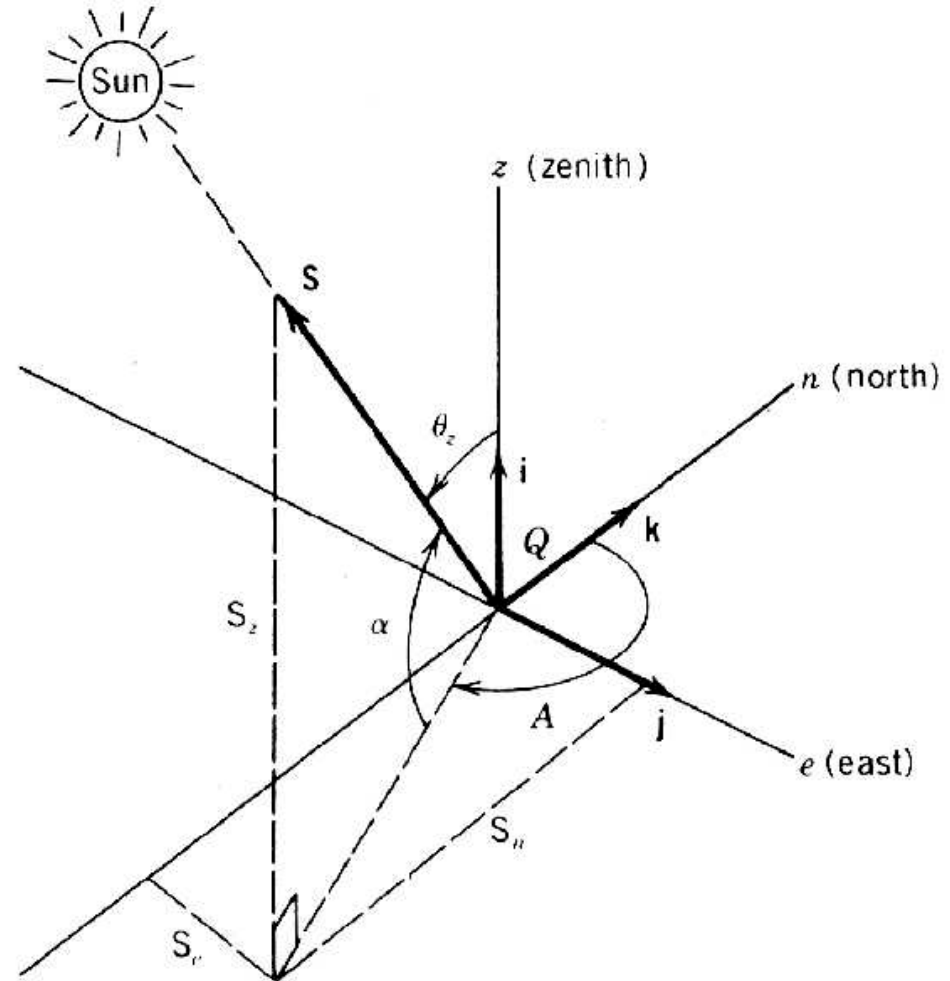
- The team must stay within a reasonable budget.
- Limited space available for testing and solar tracking system operation.
- Weather in Flagstaff, AZ.
- Good but limited building abilities and processes available to the team.

## Objectives

- The system must be inexpensive to produce.
- System must have a relatively good efficiency.
- Design must be low maintenance.
- System must have a good build quality.
- Educational

# Solar Tracking Angle Analysis

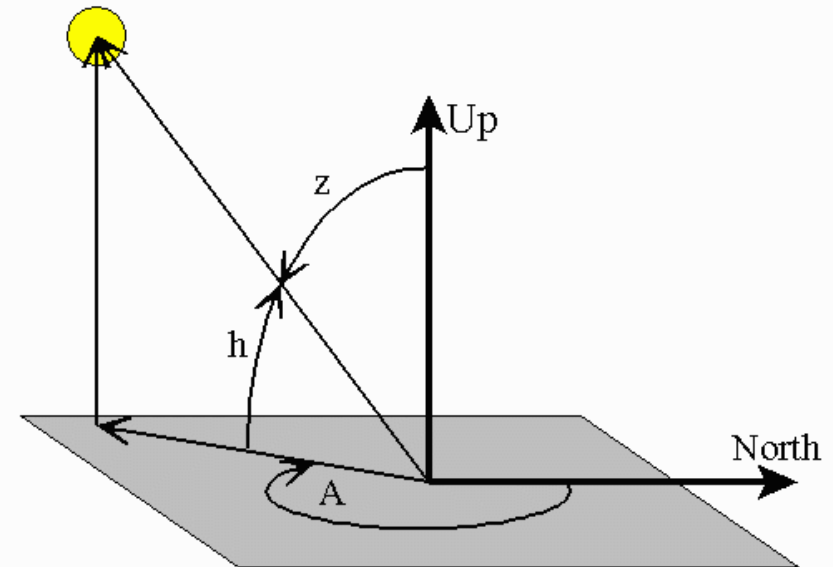
- Most important angles
  - Solar azimuth ( $\gamma$ )
  - Angle of Incidence ( $\Theta$ )
  - Panels slope angle ( $\beta$ )
- Tracking systems are supposed to
  - Minimize angle of incidence ( $\Theta$ )
  - Maximize angle of incident beam radiation



# Solar Tracking Angle Analysis Cont'd

- Knowns
  - Flagstaff at latitude of 35 degrees
  - Fixed slope angle of 36 degrees
- Matlab Program
  - Based on desired day of the year
  - $\theta$  (angle of incidence)
  - $\gamma_s$  (Azimuth angle)
  - $\theta_z$  (Zenith angle)

North-South Axis slope tracking



$h$  = elevation  
angle, measured  
up from horizon

$z$  = zenith angle,  
measured from  
vertical

$A$  = Azimuth angle,  
measured clockwise  
from North

[http://capsis.cirad.fr/capsis/help\\_en/samsaralight J](http://capsis.cirad.fr/capsis/help_en/samsaralight J)

# Torque Analysis

- The Torque was calculated using :

$$- T = F_c \times \frac{D}{2}$$

$$- Torque = 300 \text{ lb} \cdot \text{in}$$

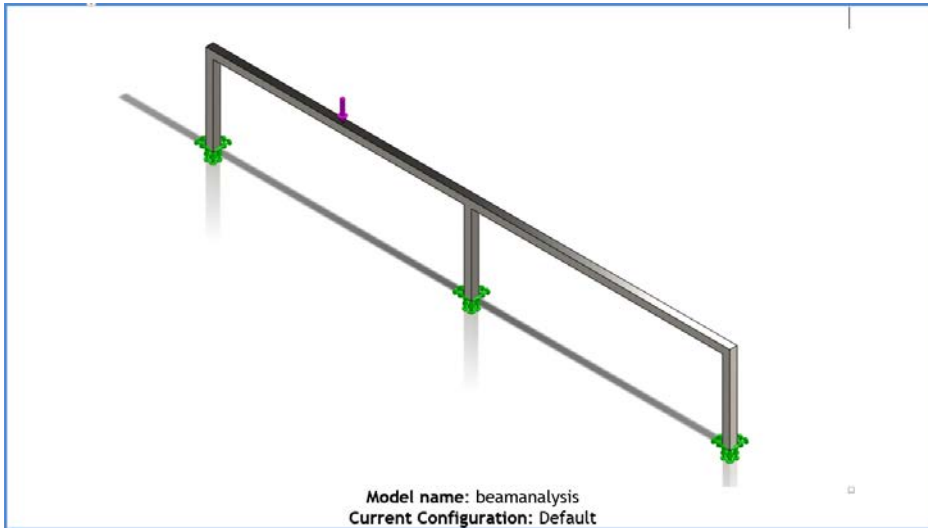
- Finding the desired Motor using Full-load Torque equation

$$- T \times 4 = \frac{HP \times 5252 \times 8.851}{rpm}$$

$$- \frac{HP}{rpm} = 0.026$$

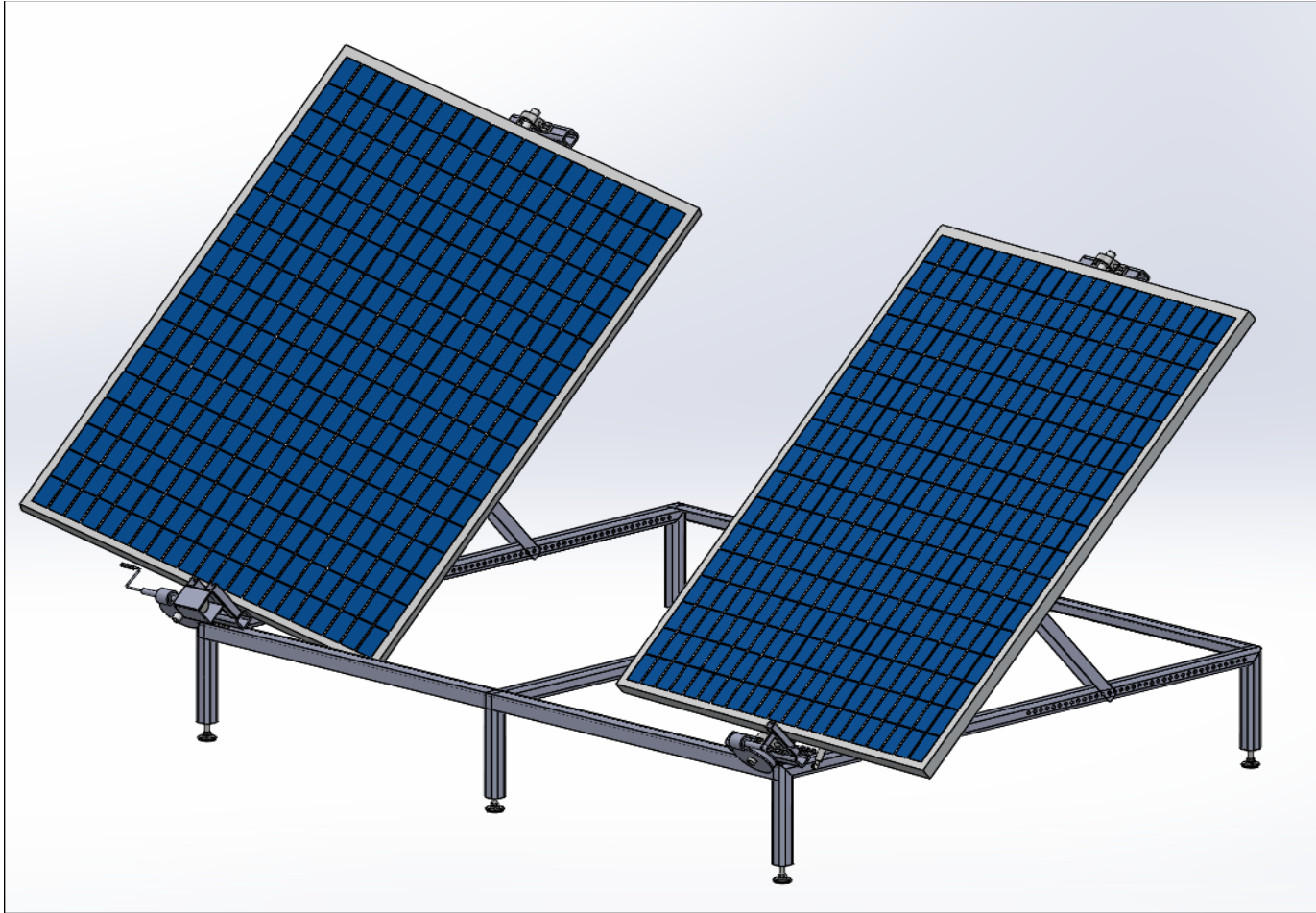


# Beam Stress Analysis

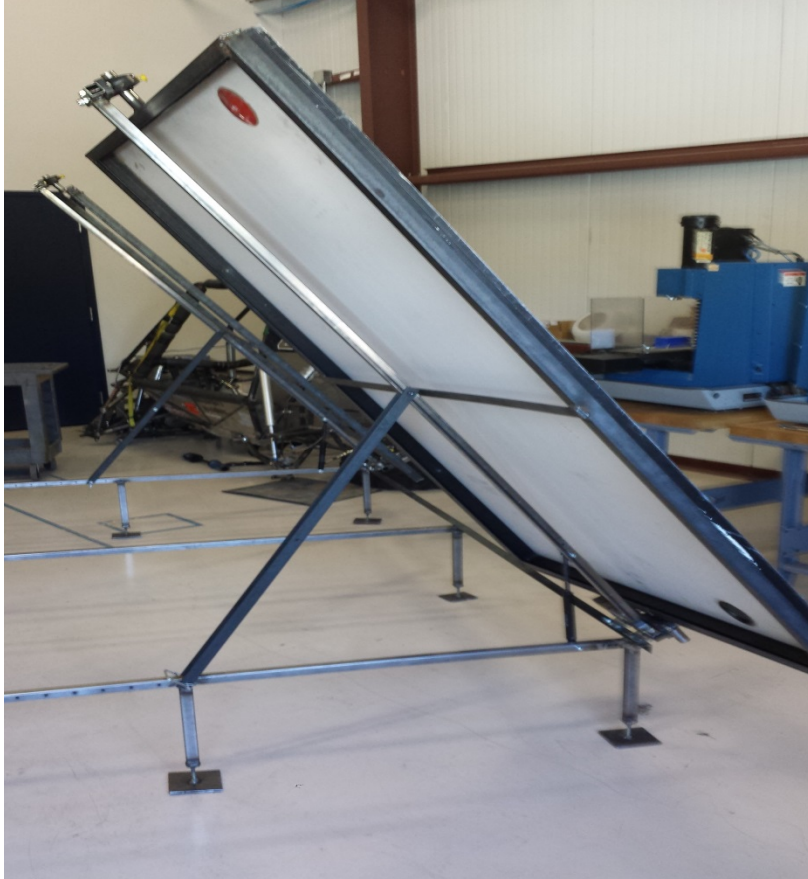


- Max load 105 pounds
- Max stress 3200 psi
- Yield Strength is 51000 psi
- Min Factor of Safety is 15.94
- Max Displacement 0.014 inches

# Final Design



# Prototype Fabrication



- Four Phases of Construction
  - Base frame
  - Angle support
  - Solar panel box
  - Motor housing and manual crank

# Base Frame

- 8ft by 6ft rectangle
  - 1"x1" square tubing
  - 1.5"x1" angled bar
- The square tubing has 18 holes drilled along their length
- Hydraulics for ease of movement
- Adjustable feet
  - 4"x4"



# Angle Support

- Frames for solar panels 4ft by 6ft
  - Angled bar
  - 1 inch steel shafts for bearings
- Holds the Solar panel at different angles
  - 1"x1" square tubing
  - 1"x36" steel plates

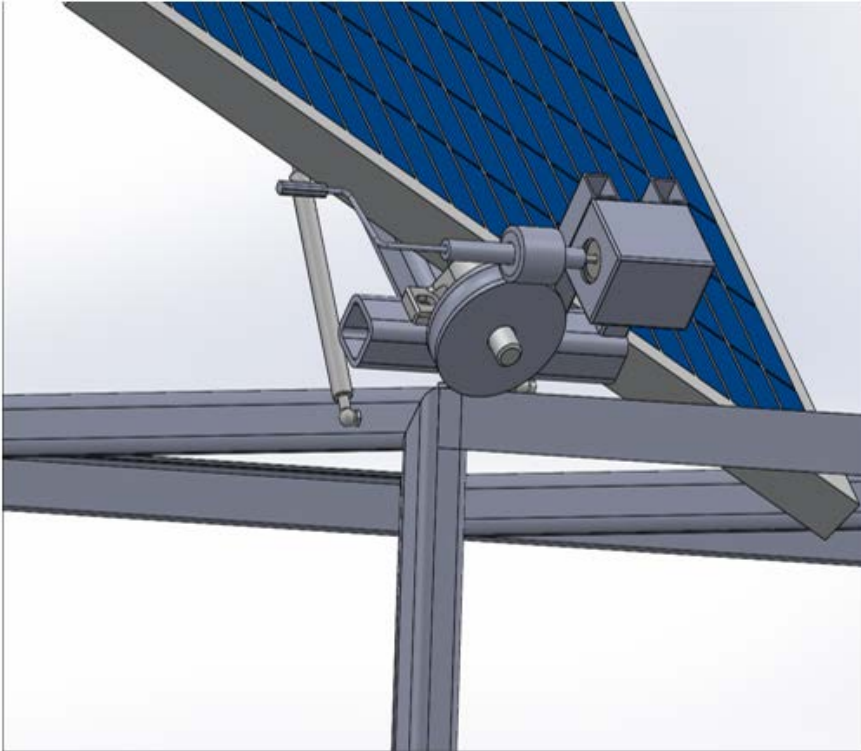


# Frame Connections

- 2 Heavy duty door hinges
  - Welded to top frame
- Hydraulic stabilizers



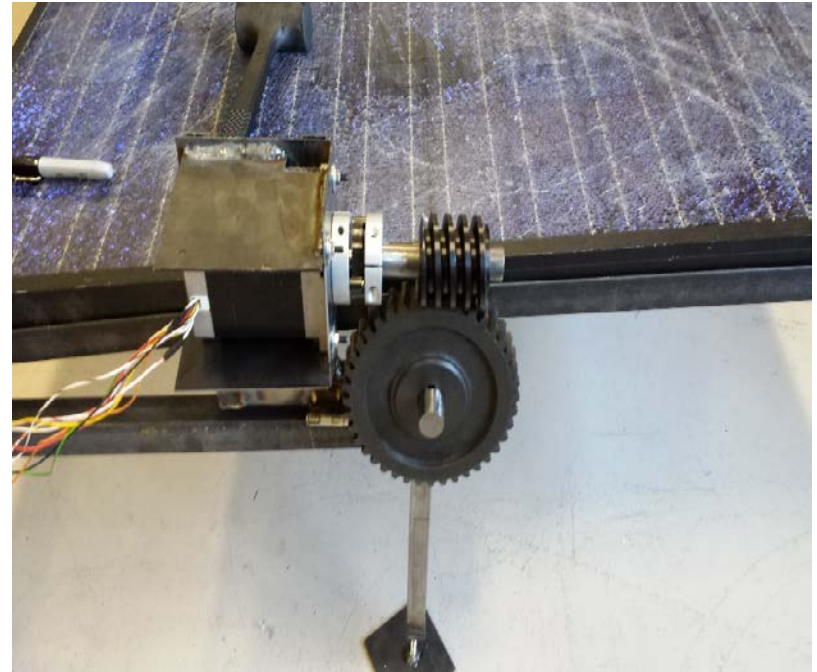
# Motor and Gear Design



- Worm and Gear system
- Left side manual crank
- Right side automated system
  - Stepper motor provides the precise control over the rotation angle.

# Motor and Control

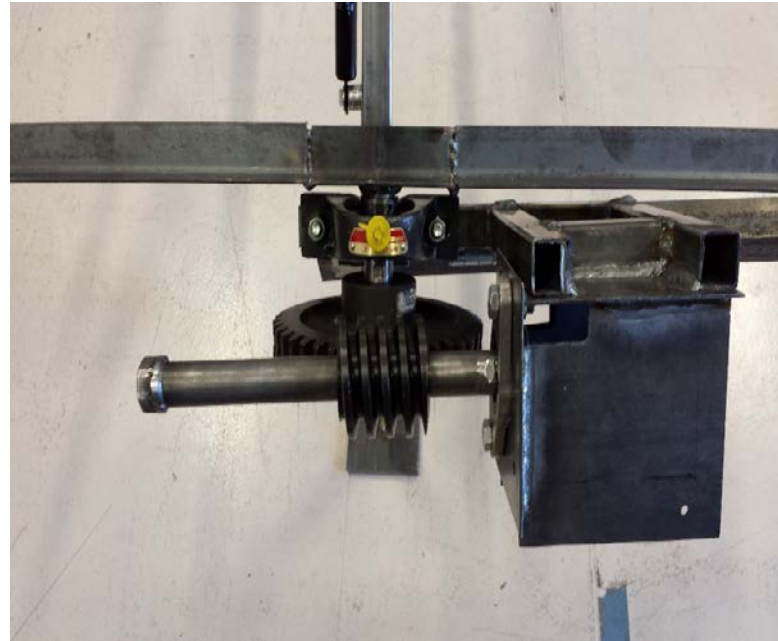
- Motor case
  - 5mm bolts
- Coupling between motor and shaft
- STR-8 and Arduino board is used to send signals to the drive
- Separate power supply for motor and control system





# Crank Housing and Shaft

- Same motor case on the hand crank side
- Crank shaft
- Keyways cut into shafts to hold worm gears
- Ability to upgrade to automatic system



# Testing and Results

- 18 holes for North- South tracking.
- Change the hole position every 10-15 days.
- Motor rotates clockwise for a full rotation , and the solar panel rotates 2.5 degrees every 15 minutes.
- Solar panel rotates from 30 degrees to 150 degrees.
- [https://www.youtube.com/watch?v=\\_X1lucYdSRc](https://www.youtube.com/watch?v=_X1lucYdSRc)
- <https://www.youtube.com/watch?v=hjXubvmJOAs&feature=youtu.be>

# Manual tracking test



# Automated tracking test



# Cost Analysis

Resource	Cost	Justification
1.25" x 1.25" Angle Bar	\$98.09	Framework of solar panel tray
1" x 1" Square Tubing	\$180.00	Framework of tracking system base
1" Solid Steel Rod	\$13.71	Connected to bearings to turn solar panels
Motor and Control Panel	\$597.00	Standalone system used to control tracking system
Worm and Spur Gear	\$311.92	Used to rotate panels
Bearings	\$311.92	Solar panel shafts rotate on them
Hardware	\$20.00	Connections where not suitable for welding
Total	\$1532.64	

# Conclusion

- We constructed a solar panel array capable of tracking the sun both manually and automatically.
- Using FEA to analyze the beam stresses and we calculated torque and maximum solar incidence angle ( $\theta$ ), materials for the frame were chosen.
- The frame, angle supports and housing were constructed out of materials we selected.
- Using a worm and gear system the solar panels move freely.
- Using stepper motor, STR-8 control system, Arduino board and power supply for automatically tracking.
- The solar panel array cost approximately \$1500.

# References

- Beckman A., William, Duffie A. John, 2006, “Solar Engineering of Thermal Processes”, Third Edition, John Wiley & Sons, Hoboken, New Jersey
- Budynas G., Richard, Nisbett J., Keith, 2011, “Shigley’s Mechanical Engineering Design”, Ninth Edition, McGraw-Hill, New York, New York
- Leo J., Donald, 2007, “Engineering Analysis of Smart Material Systems”, John Wiley & Sons, Inc., Hoboken, New Jersey.
- (2008). “ PVWATTS: Arizona – Flagstaff.” PVWATTS Calculator  
<<http://rredc.nrel.gov/solar/calculators/PVWATTS/version1/US/code/pvwattsv1.cgi> >(Oct. 26, 2013)

Questions?